



## Sproule WR-1200® Pipe Insulation

### STRETCH-OUTS FOR JACKETING

#### Suggested Length of Cut or "Stretch-Out" for Jacketing Suggested Metal Cut for SINGLE LAYER Pipe Insulation

Pipe Size		Total Nominal Thickness of Pipe Insulation - in. (mm)						
		1(25)	1½(38)	2(51)	2½(64)	3(76)	3½(89)	4(102)
in.	mm	Length of Cut for Sheet Metal Thickness - in.						
½	15	12½	16	19	24	27¼	30¼	34
¾	20	12½	16	19	24	27¼	30¼	34
1	25	14¼	17½	20¾	24	27¼	30¼	34
1½	40	16	19	24	27¼	30¼	34	37
2	50	17½	20¾	24	27¼	30¼	34	37
2½	65	19	24	27¼	30¼	34	37	40¾
3	80	20¾	24	27¼	30¼	34	37	40¾
3½	90	24	27¼	30¼	34	37	40¾	43¾
4	100	24	27¼	30¼	34	37	40¾	43¾
4½	115	27¼	30¼	34	37	40¾	43¾	47¾
5	125	27¼	30¼	34	37	40¾	43¾	47¾
6	150	30¼	34	37	40¾	43¾	47¾	50¼
7	175	-	37	40¾	43¾	47¾	50¼	53¾
8	200	-	40¾	43¾	47¾	50¼	53¾	56¾
9	225	-	43¾	47¾	50¼	53¾	56¾	60½
10	250	-	47¾	50¼	53¾	56¾	60½	63¾
11	275	-	50¼	53¾	56¾	60½	63¾	67½
12	300	--	53¾	56¾	60½	63¾	67½	70½
14	350	-	56¾	60½	64¾	67½	70½	73¾
15	375	-	60½	63¾	67½	70½	73¾	77½
16	400	-	-	67½	70½	73¾	77½	-
17	425	-	-	70½	73¾	77½	-	-
18	450	-	-	73¾	77½	-	-	-
19	475	-	-	77½	-	-	-	-

Lengths of cut are to the nearest ¼" (6 mm) with allowance for manufacturer's tolerance in thickness of pipe insulation.  
Length of cut based on 3" (76 mm) longitudinal lap.



# Sproule WR-1200<sup>®</sup> Pipe Insulation

STRETCH-OUTS FOR JACKETING

Industrial Insulation Group, LLC is a Calsilite/Johns Manville joint venture. IIG manufactures MinWool-1200 mineral fiber pipe, block and a variety of other insulations; Thermo-12<sup>®</sup> Gold Calcium Silicate pipe and block insulation; Super Firetemp<sup>®</sup> fireproofing board; SprouleWR-1200<sup>®</sup> Perlite pipe and block insulation; high temperature adhesives, and insulating finishing cement.



**Industrial Insulation Group, LLC**

*A Calsilite/Johns Manville Joint Venture*

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The physical and chemical properties presented herein represent typical, average values obtained in accordance with accepted test methods and are subject to normal manufacturing variations. They are supplied as a technical service and are subject to change without notice. Numerical flame spread and smoke developed ratings are not intended to reflect hazards presented by these or any other materials under actual fire conditions. Check with the Customer Service Office to assure current information. All Industrial Insulation Group products are sold subject to the IIG Limited Warranty and Limitation of Remedy. For a copy of the IIG Limited Warranty and Limitation of Remedy, email - [info@iig-llc.com](mailto:info@iig-llc.com).

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